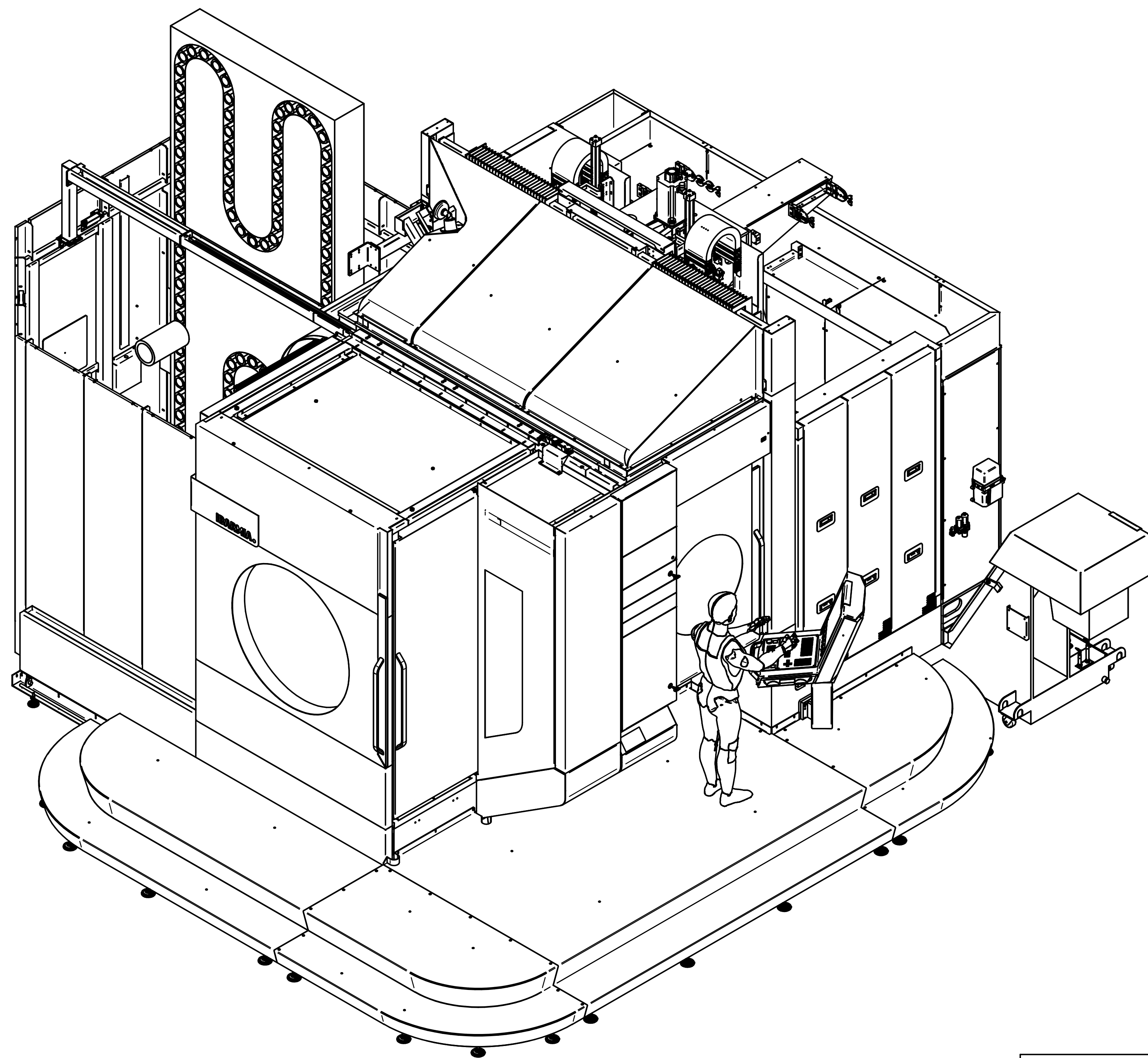
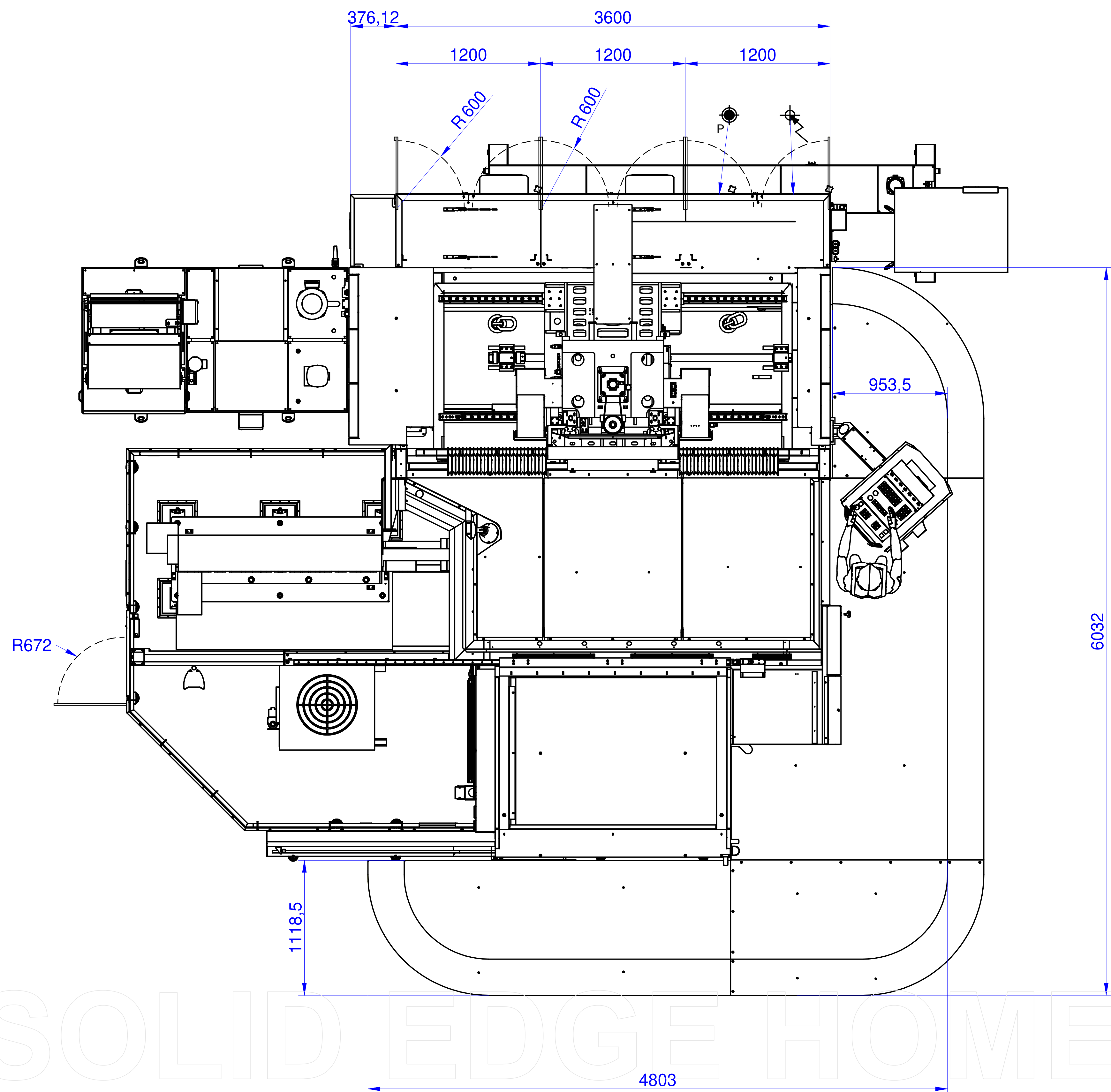
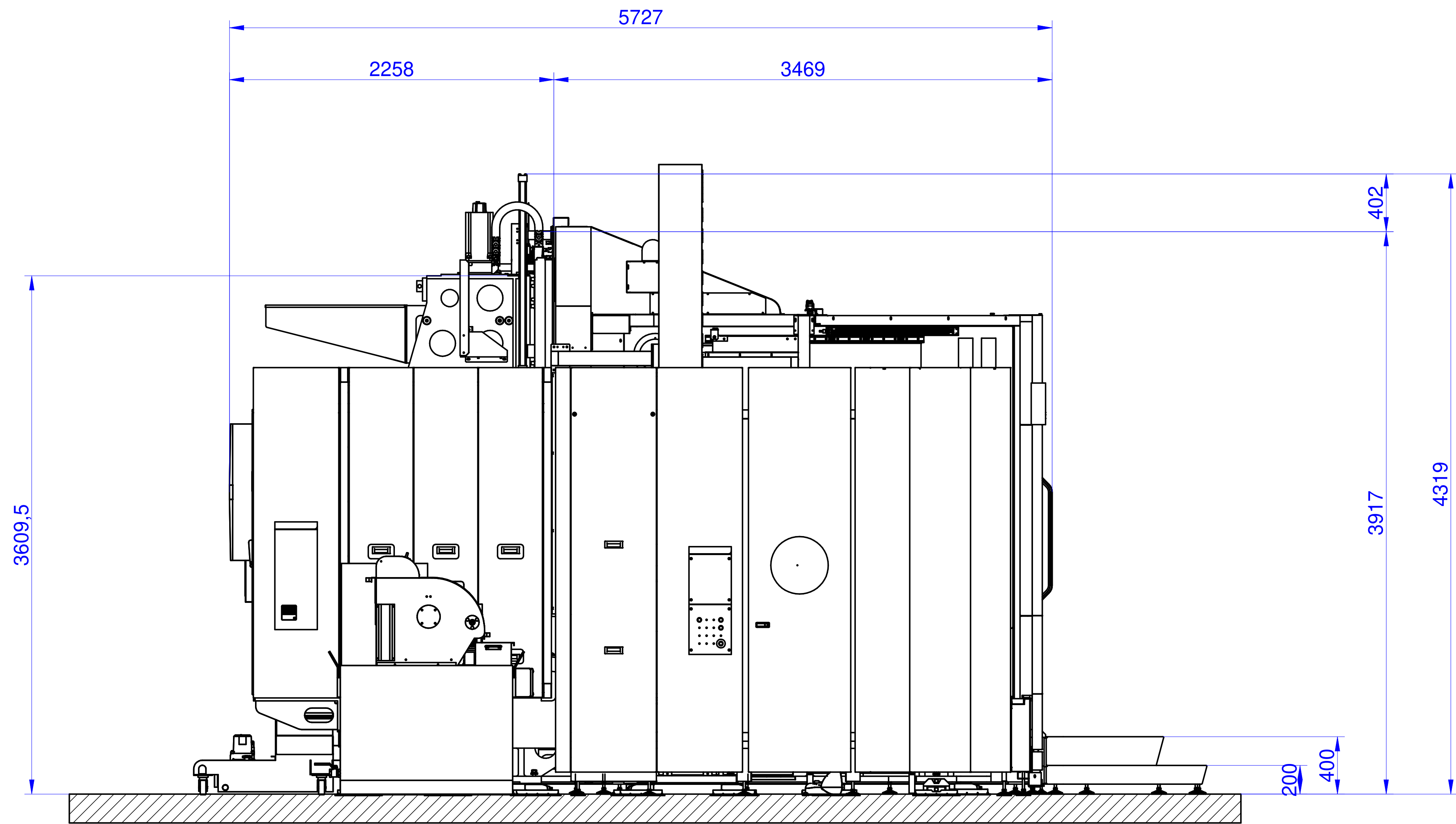
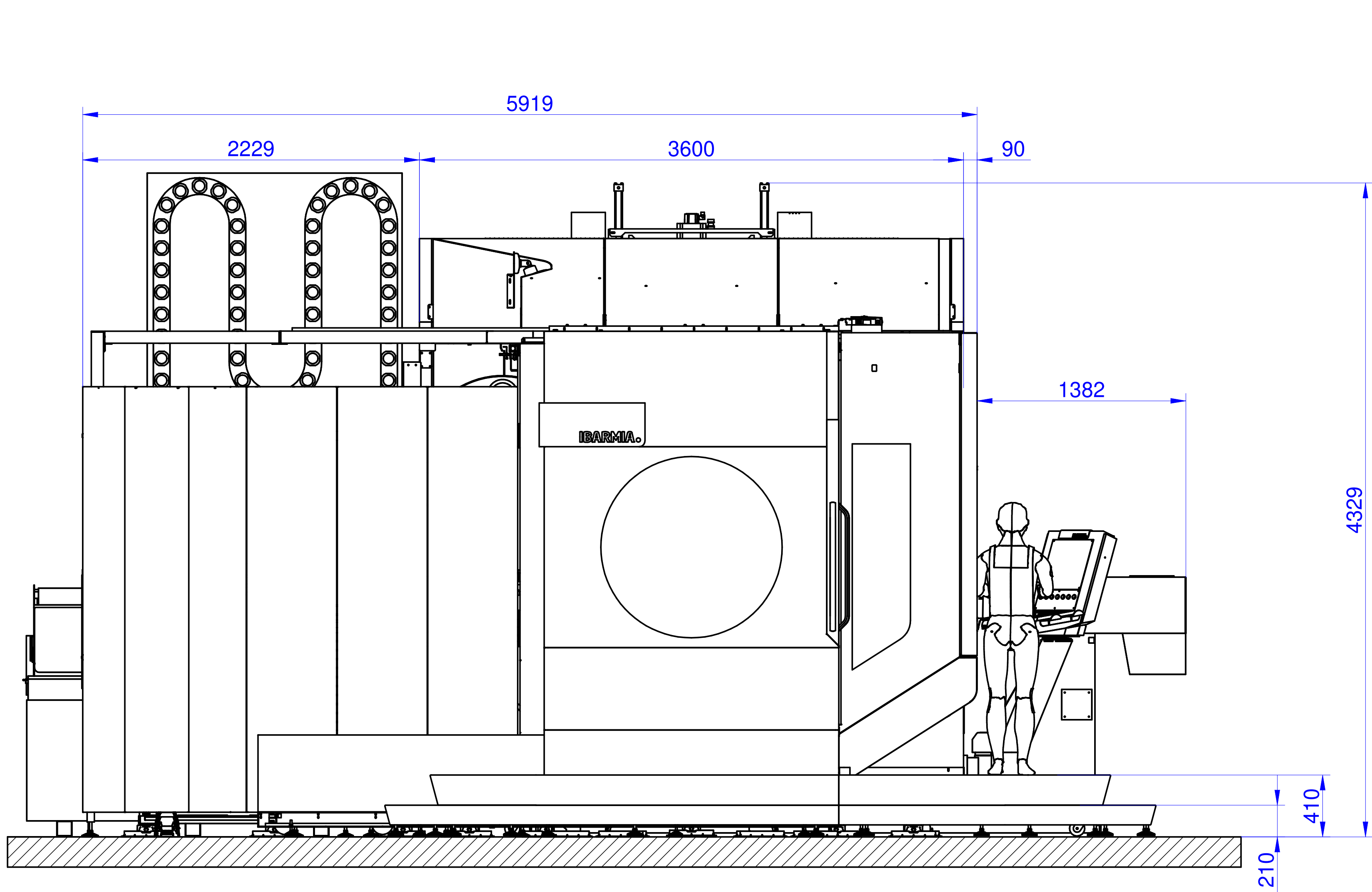
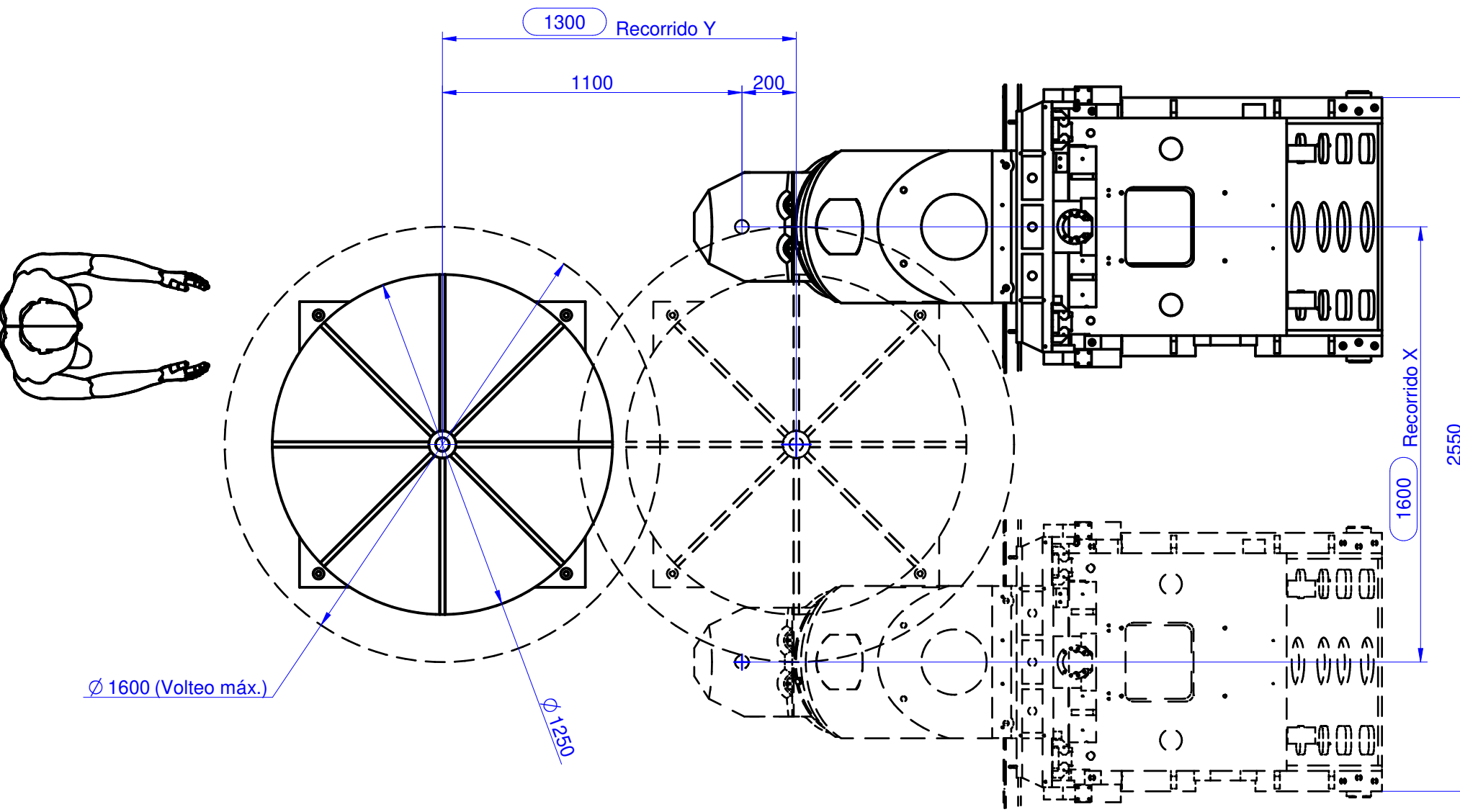
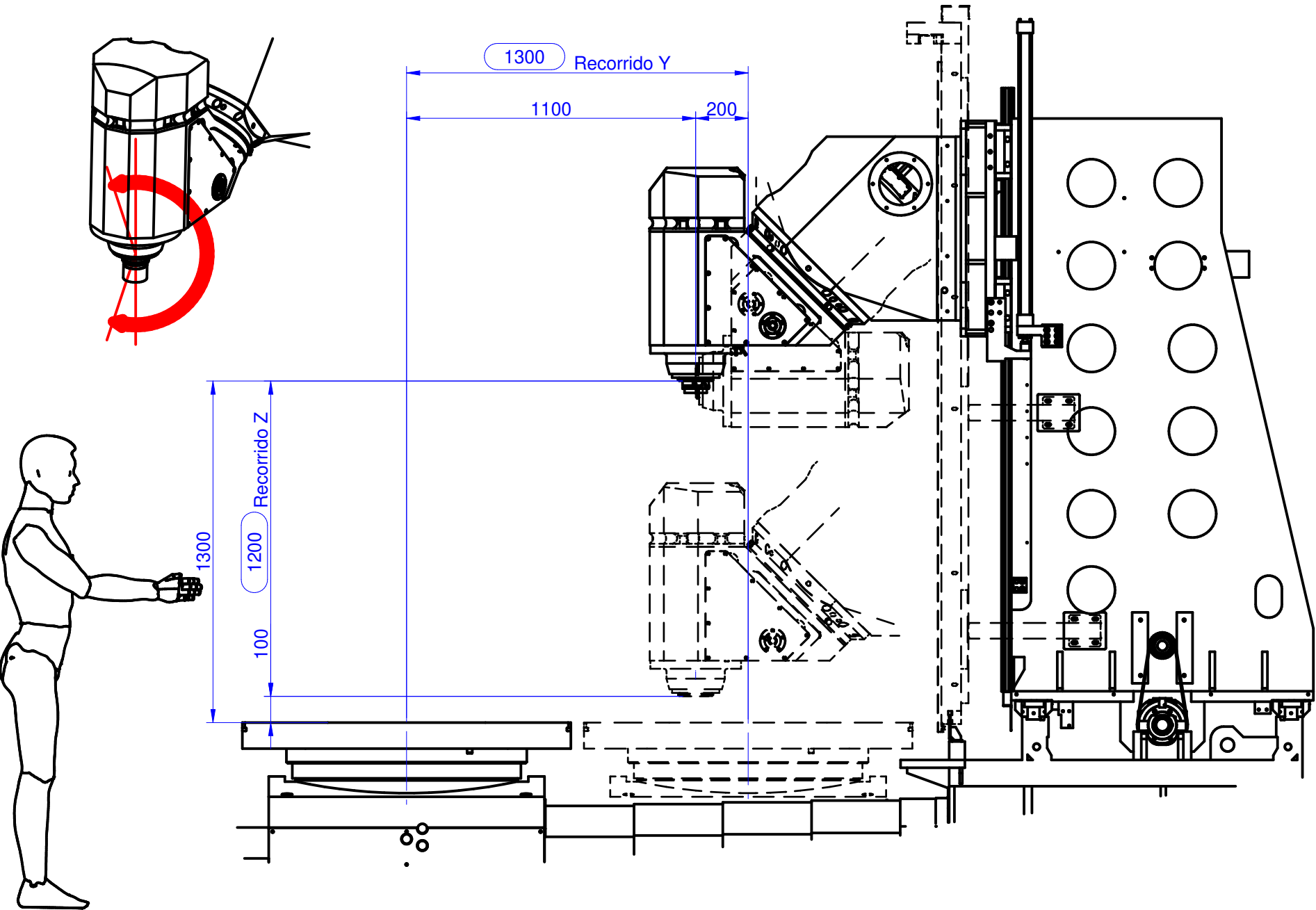


INDEX		LETTER	MODIFICATION		DATE	NAME				
PIECES		DENOMINATION				MATERIAL				
LAYOUT										
TOLERANCES		SCALE		DATE		NAME				
CLASS		1:20		08/02/2019		I.Montoro				
MODIFIED		08/02/2019		I.Montoro		REPLACES BY				
CHECKED		08/02/2019		I.Montoro		ARTICLE CODE				
DRAWING NUMBER										
LAYOUT-180525-01										

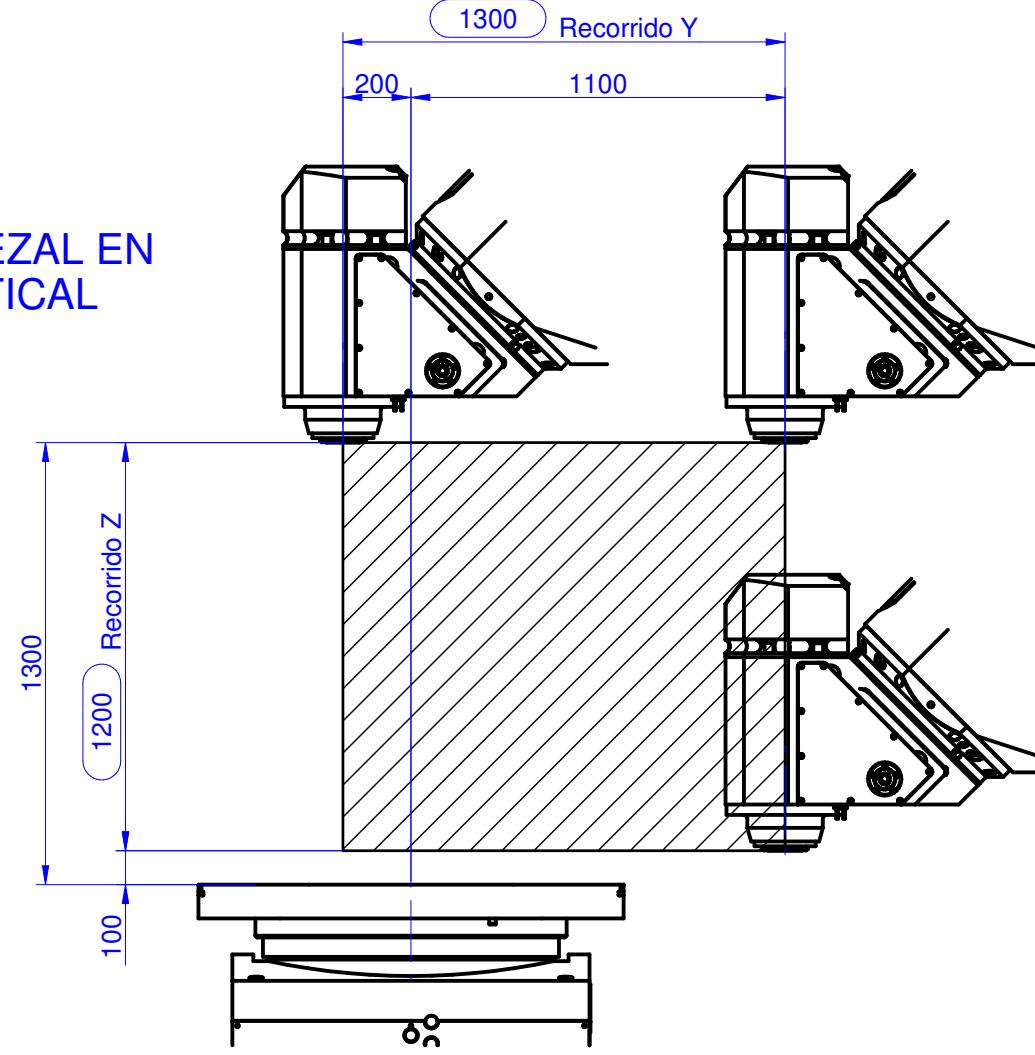
Tolerances		Admissible deviations - nominal length(mm)									
Standard	CLASS	0,5	From To	From To	From To	From To	From To	From To	From To	From To	From To
ISO 2768-mK	m	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±3,0	±5,0

MACHINE SERIES		TOLERANCES		SCALE		DATE		NAME	REPLACES BY	ARTICLE CODE
THC 16		ISO 1101		1:20		08/02/2019		I.Montoro	REPLACES BY	ARTICLE CODE
MAQ. Nº 180525		ORIGINAL		08/02/2019		I.Montoro		REPLACES BY	ARTICLE CODE	DRAWING NUMBER
NAGEL		DIN A1		08/02/2019		I.Montoro		REPLACES BY	ARTICLE CODE	LAYOUT-180525-01

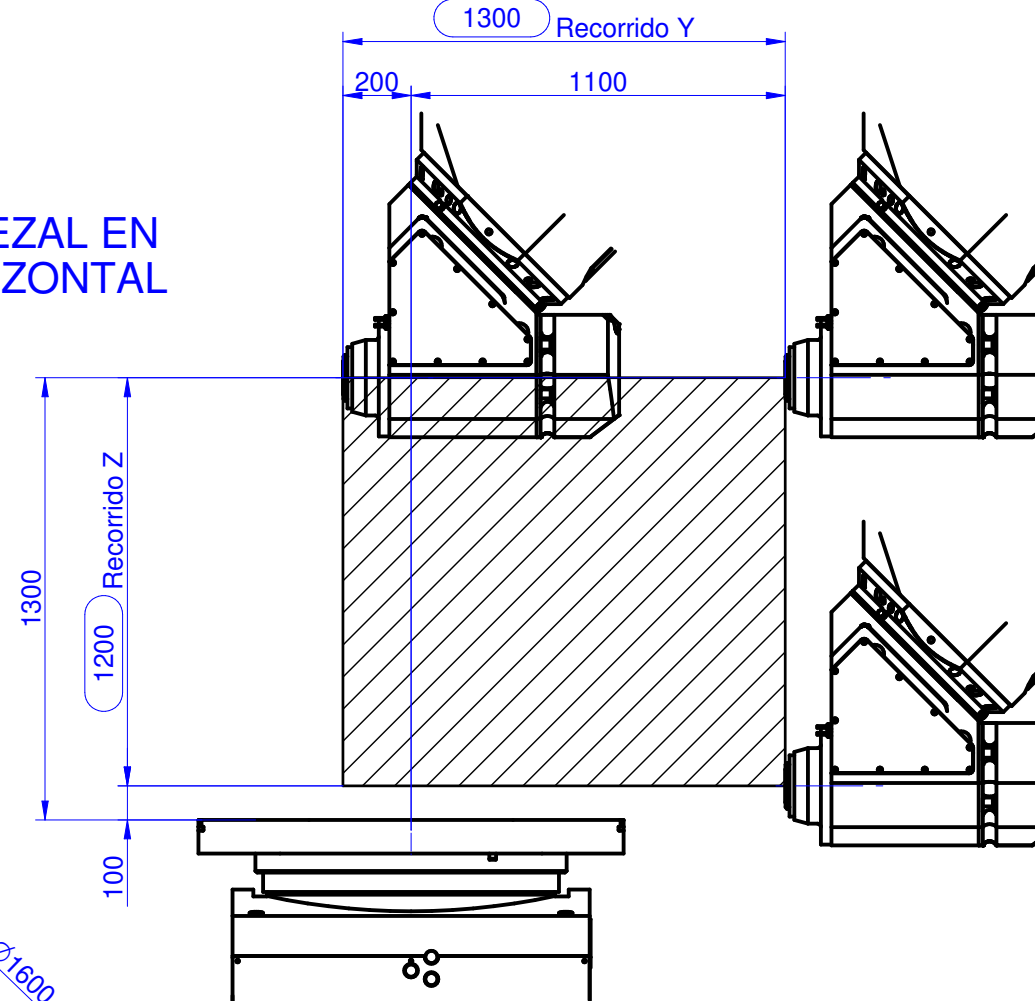
Cabezal vertical V 0°
Cabezal horizontal H -180°
Sentido de giro negativo: V a H
Sentido de giro positivo: H a V



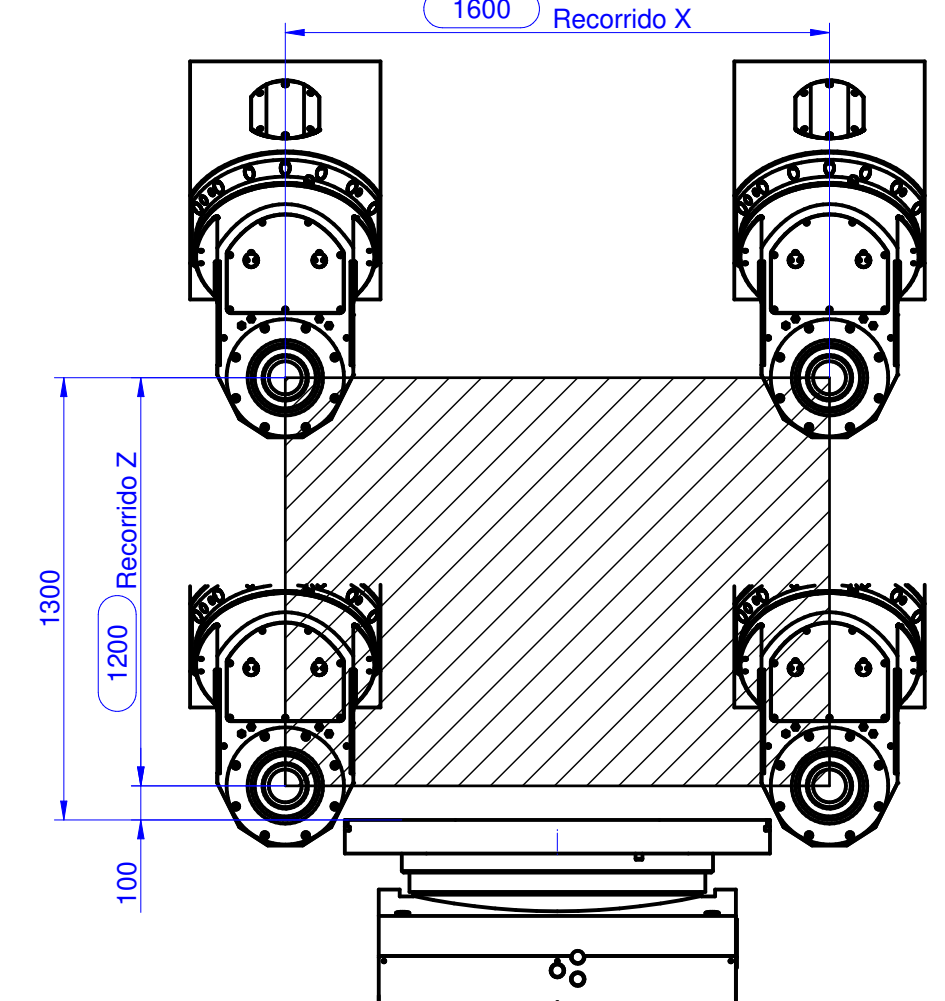
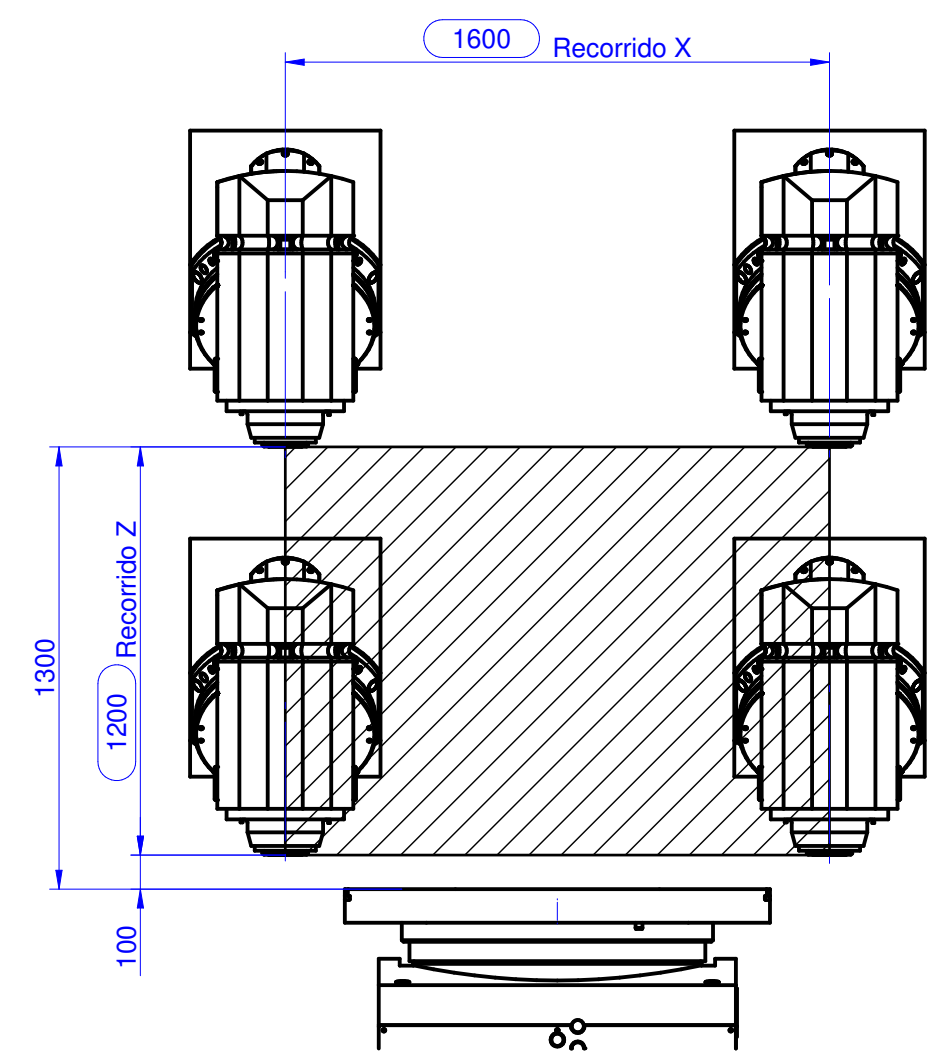
CABEZAL EN VERTICAL



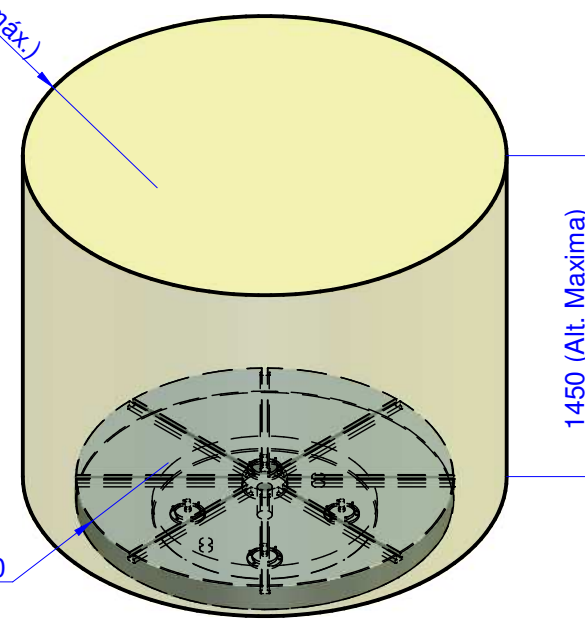
CABEZAL EN HORIZONTAL



AREA DE TRABAJO, REFERENCIADA A LA MESA DE TRABAJO



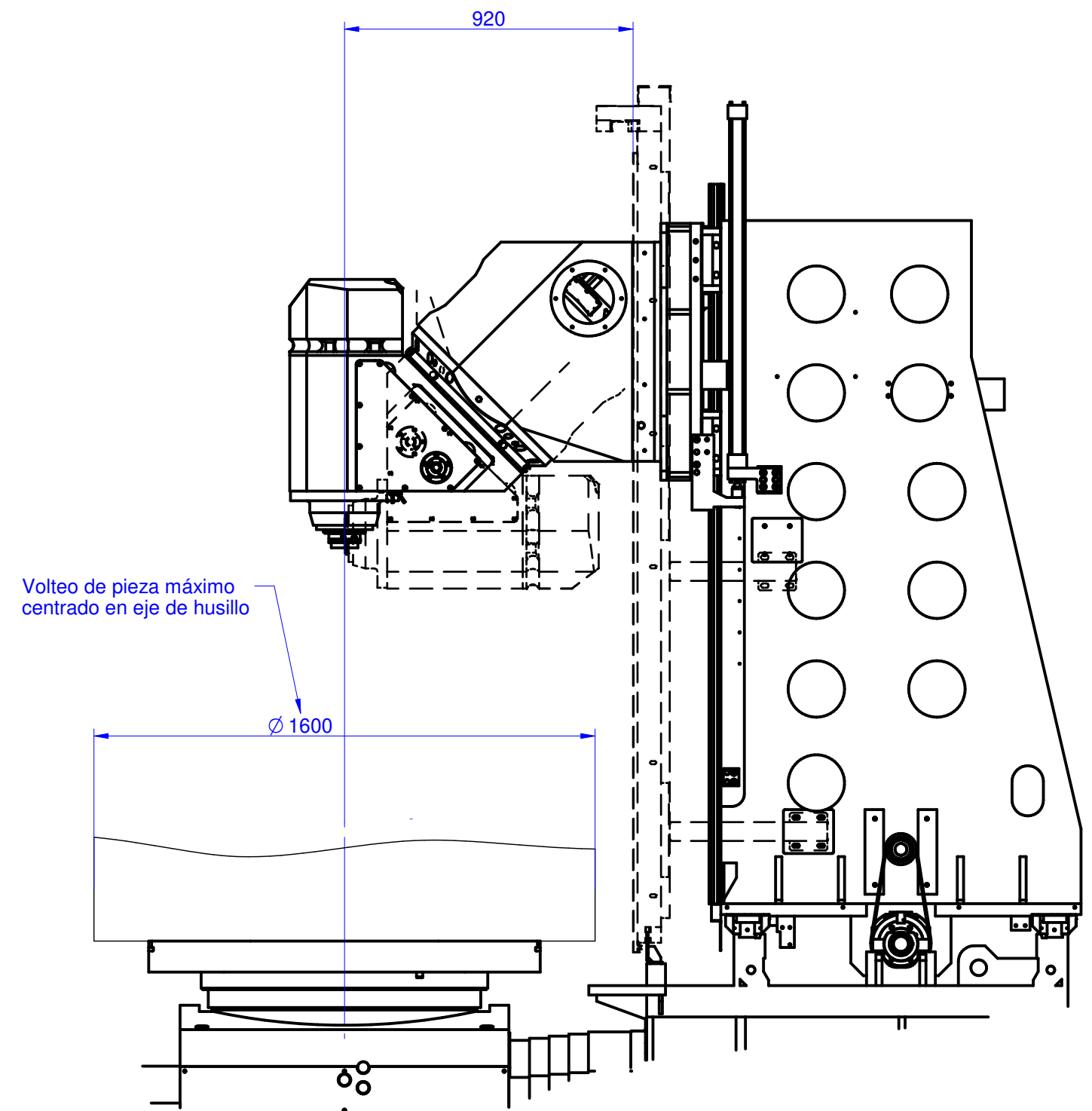
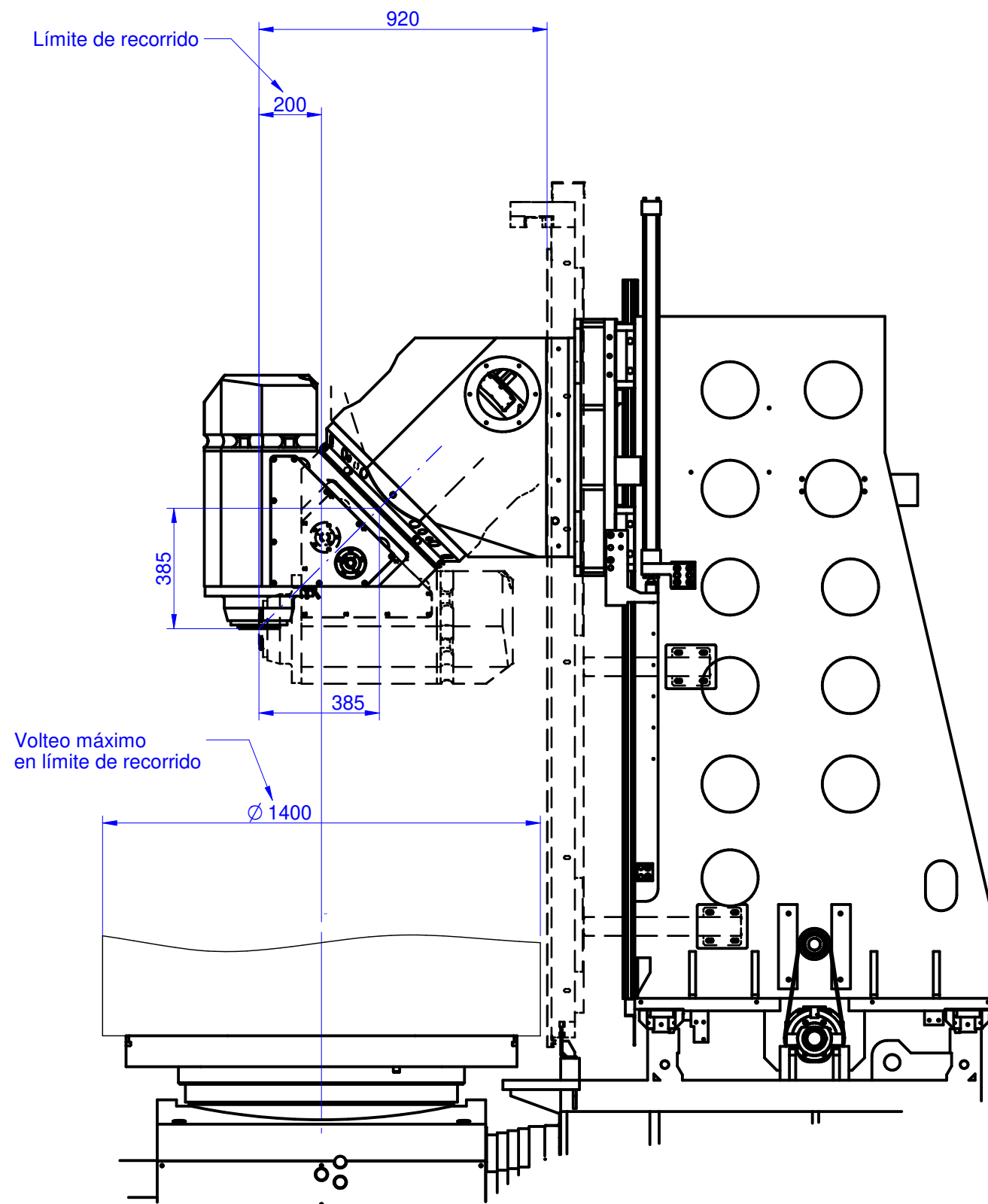
THC 16 MULTIPROCESS
PALLET Ø1250



Pallet redondo Ø1250

Nº PIEZAS	DENOMINACION	MATERIAL Y DIMENSIONES EN BRUTO	ARCHIVO
Recorridos máquina			
~ = √	∇ = ∇/∇	TOLERANCIAS NO ESPECIFICADAS	ESCALA
∇ = ∇/∇	∇ = ∇/∇	ISO - 2768 - m	DIBUJADO
SERIE DE MAQUINA		FECHA	NOMBRE
SERIE T		08/02/2019	I.Montero
TODOS		REVISADO	SUSTITUYE A
		08/02/2019	I.Montero
		VERIFICADO	SUSTITUIDO POR
		08/02/2019	I.Montero
		CODIGO ANTIGUO	
		CODIGO NUEVO	

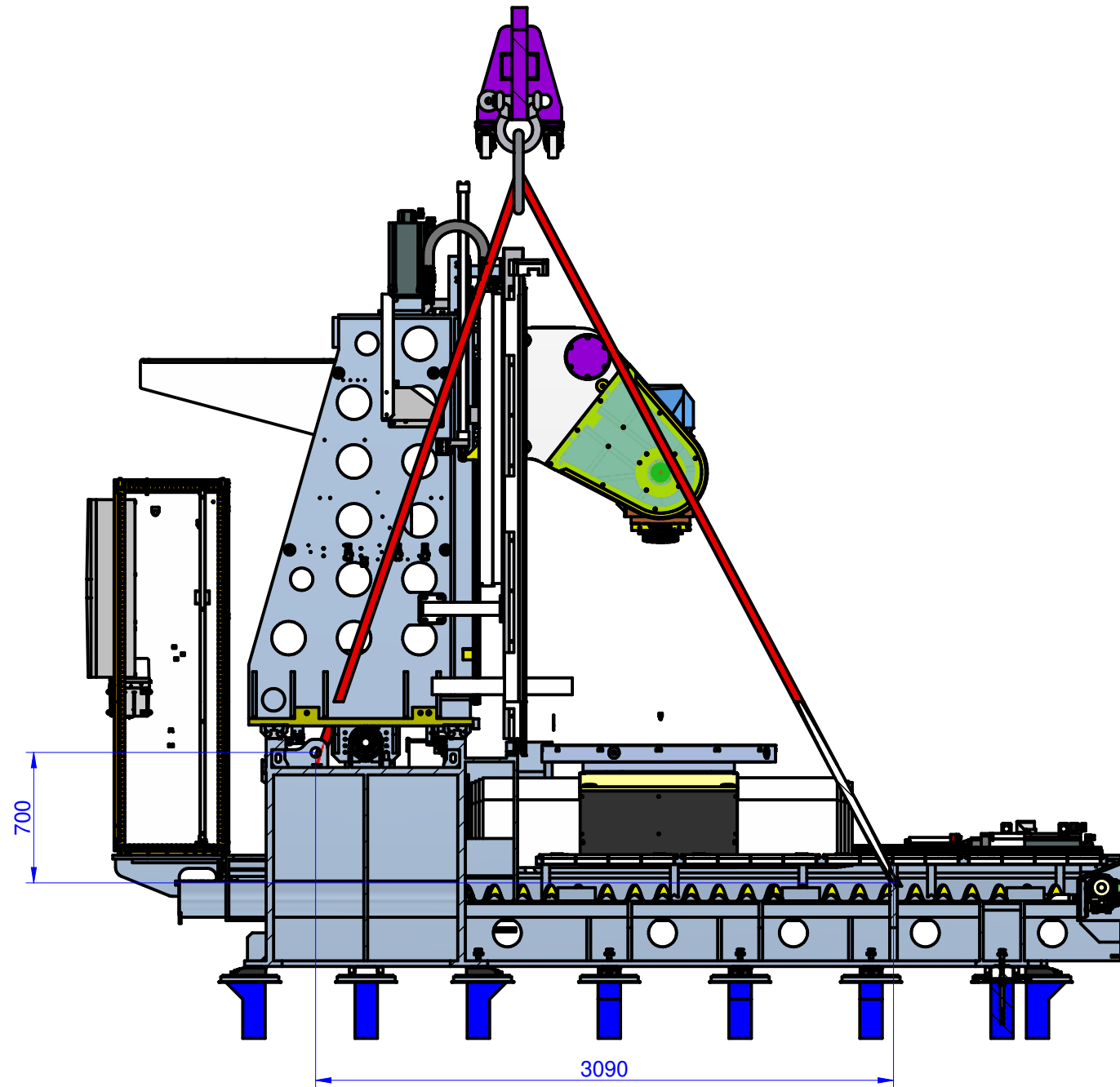
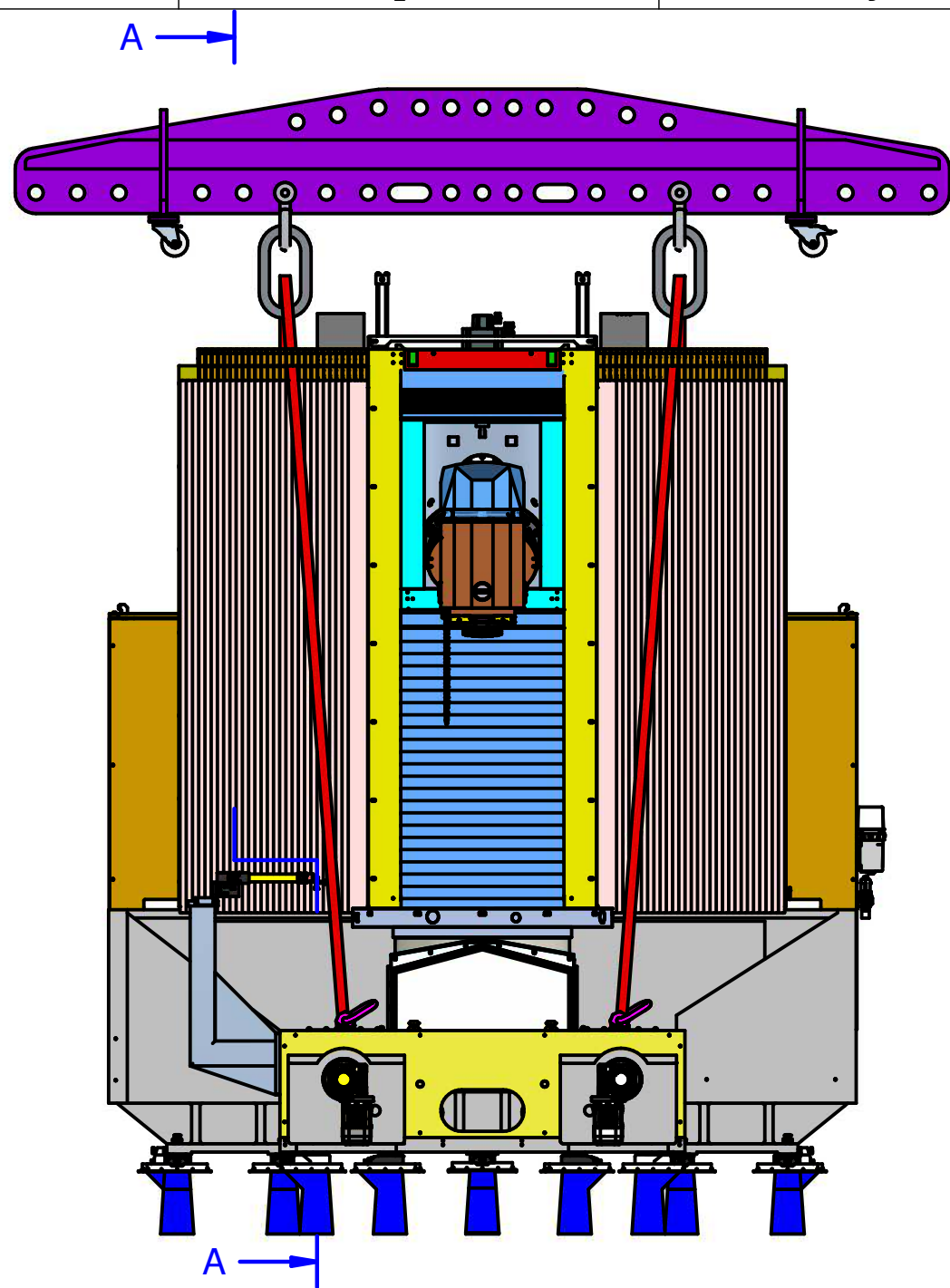
IBARMIA.



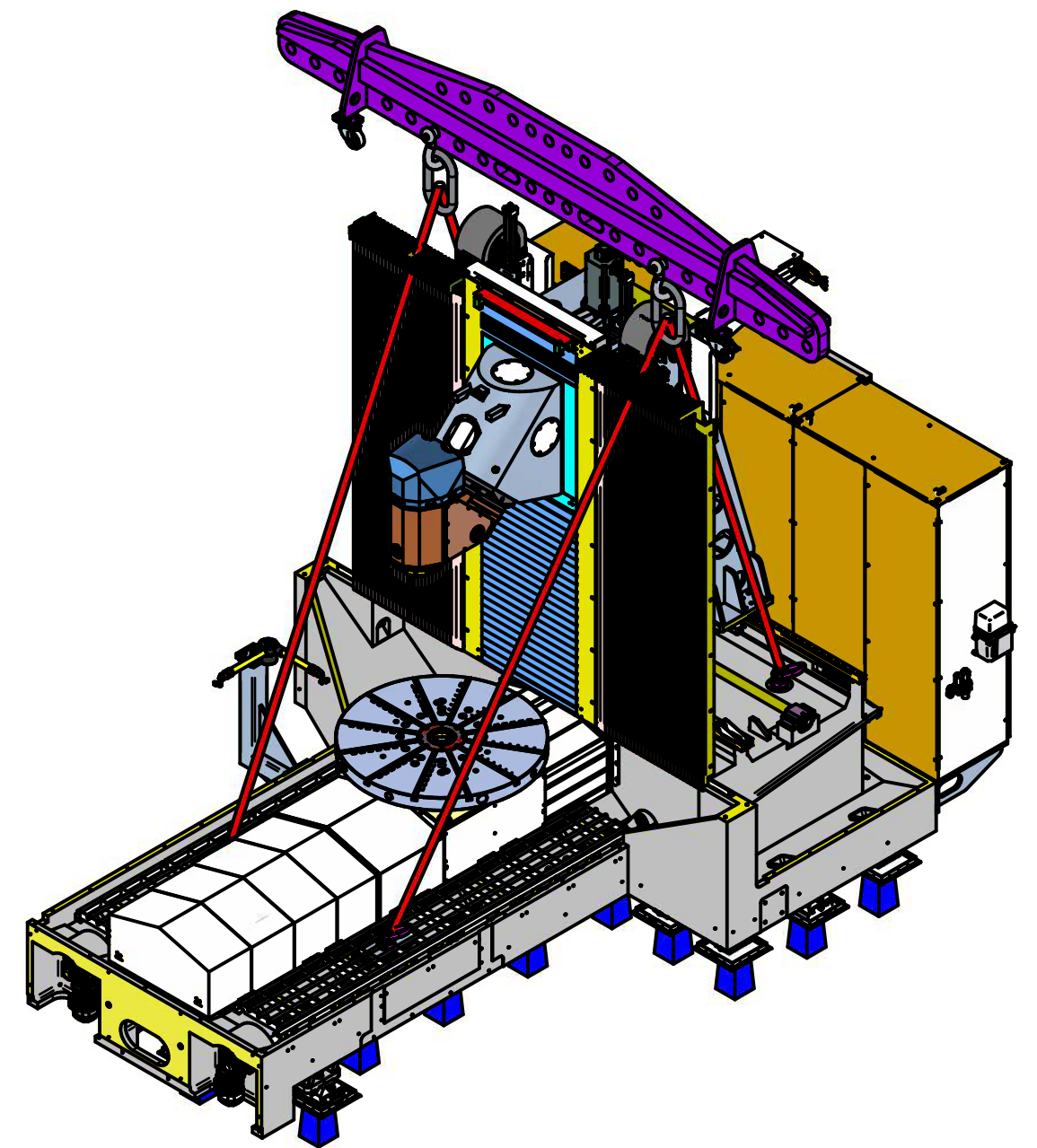
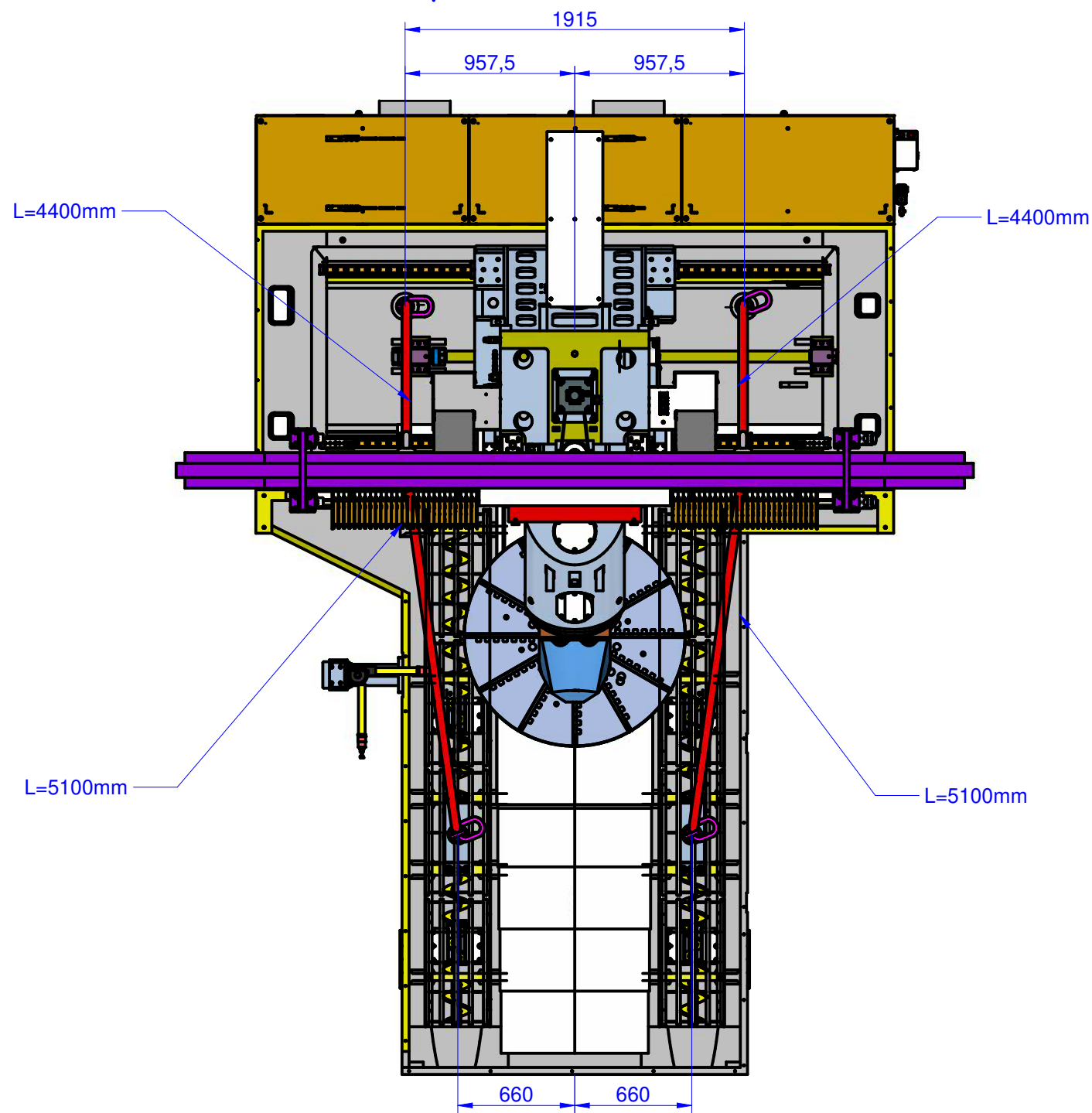
THC 16

[illegible]

C:\barmia\PROYECTOS\1. MAQ\2.018\180525\4. DISEÑO\5. DOCUMENTOS\VALIDACION\Plano elevación-180525.dft



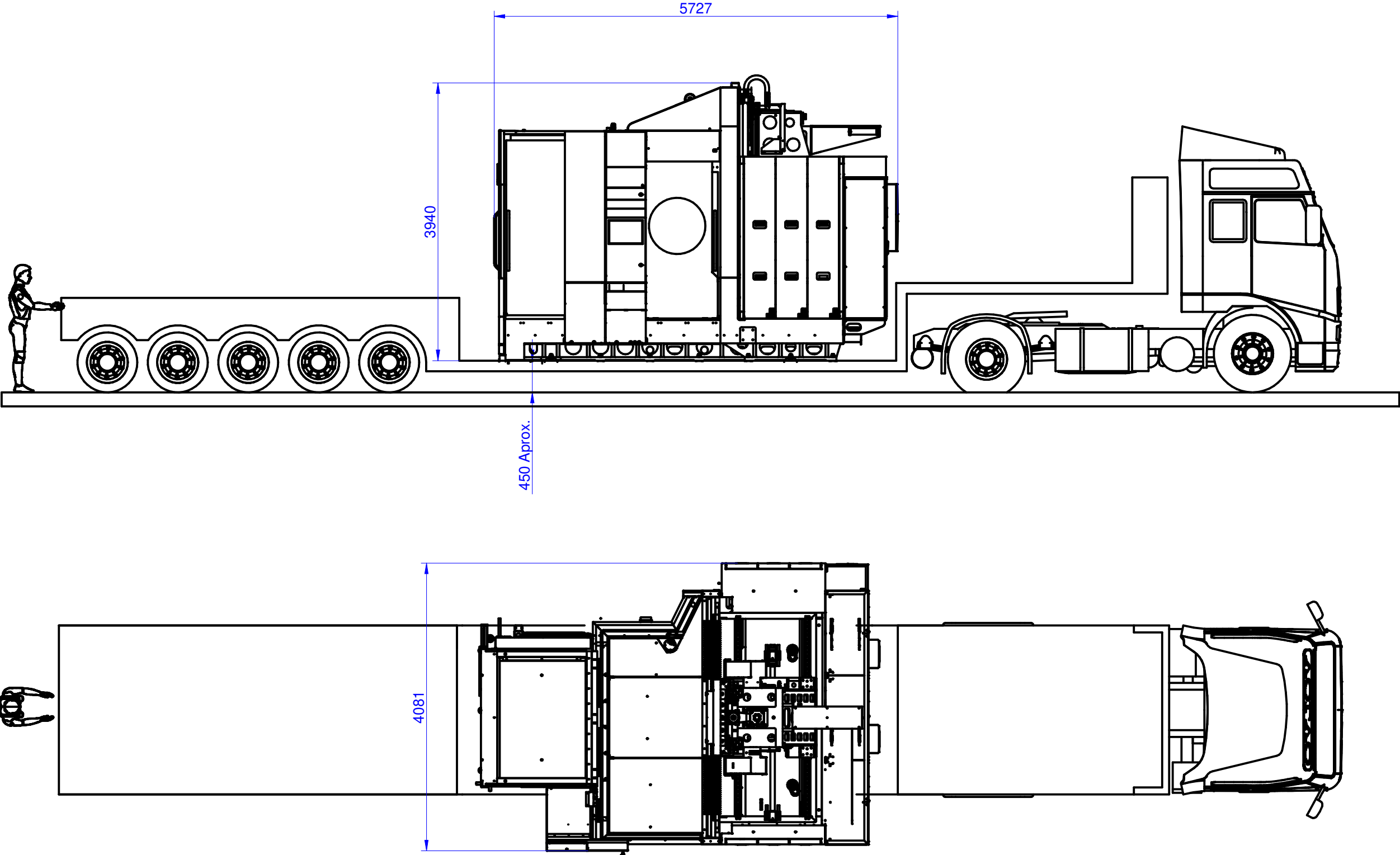
CORTE A-A



MASS = 33.000 Kg

-	-	-			-		-	
INDEX	LETTER	MODIFICATION				DATE		NAME
PIECES	DENOMINATION				MATERIAL			
	Plano elevación							
$\sim = \surd$	$\nabla = \frac{12.5}{0.2}$	NOT SPECIFIED TOLERANCES ISO - 2768 - m	SCALE 1:33	DATE		NAME		REPLACES
$\nabla \nabla = \frac{3.2}{1.6}$	$\nabla \nabla \nabla = \frac{0.8}{0.4}$			DRAWN	08/02/2019	I.Montero	REPLACED BY	
MACHINE SERIE THC 16 MAQUINA Nº 180525 NAGEL			ISO 1101	MODIFIED	08/02/2019	I.Montero		ARTICLE CODE
				CHECKED	08/02/2019	I.Montero		180525.00001
			ORIGINAL DIN A2 				DRAWING NUMBER Plano elevación-180525-01	

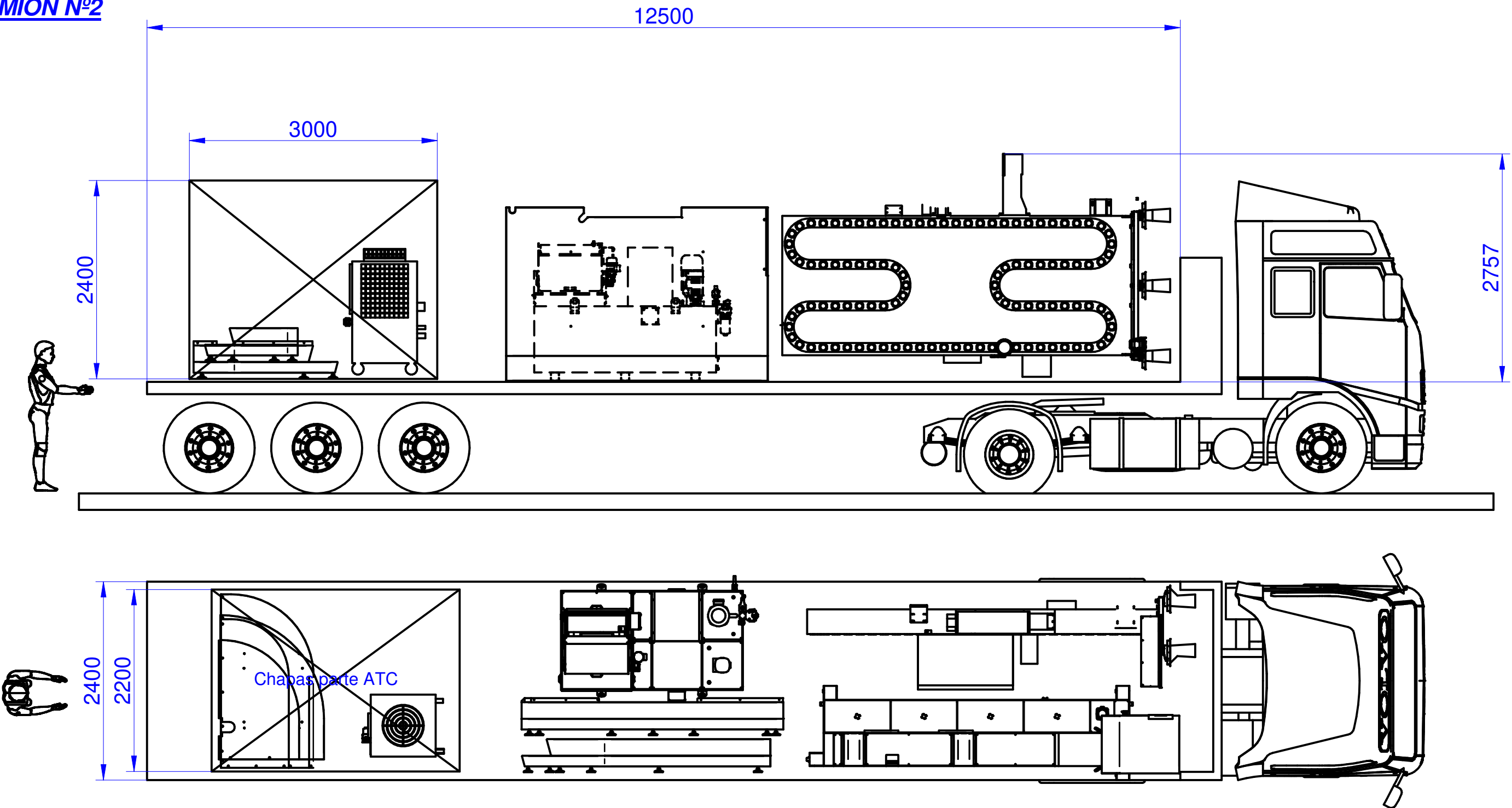
CAMIÓN Nº1



Peso aprox.: 38.000kg

-	-	-				-	-
INDEX	LETTER	MODIFICATION				DATE	NAME
PIECES	DENOMINATION				MATERIAL		
	TRANSPORTE						
 = $\checkmark$	$\nabla = \frac{12.5}{6.3}$	NOT SPECIFIED TOLERANCES ISO - 2768 - m	SCALE 1:60		DATE	NAME	REPLACES
$\nabla \nabla = \frac{3.2}{1.6}$	$\nabla \nabla \nabla = \frac{0.8}{0.4}$			DRAWN	08/02/2019	I.Montero	REPLACED BY
MACHINE SERIE THC16 MAQ. Nº 180525 NAGEL			ISO 1101	MODIFIED	08/02/2019	I.Montero	ARTICLE CODE
				CHECKED	08/02/2019	I.Montero	
			ORIGINAL DIN A3 	IBARMIA.		DRAWING NUMBER TRANSPORTE-180525-1-01	

CAMIÓN N°2



Elemento que van en este camión:
1- ATC ---- 3.000 Kg
2- Refrigerador ---- 500 Kg
3- Carenado parte ATC ---- 500 Kg
4- Panel de mandos ---- 100 Kg
5- Parte de la plataforma --- 500 Kg
6- Deposito --- 1500Kg
7- Extractor --- 800 Kg
8- Restos

Peso aprox.: 7.500 kg

Clase de tolerancia		Desviaciones admisibles respecto al valor nominal(mm)							
Designación	Descripción	0,5 hasta 3	más de 3 hasta 6	más de 6 hasta 30	más de 30 hasta 120	más de 120 hasta 400	más de 400 hasta 1000	más de 1000 hasta 2000	más de 2000 hasta 4000
m	media	± 0,1	± 0,1	± 0,2	± 0,3	± 0,5	± 0,8	± 1,2	± 2

-	-	-	-	-	-	-	-	-
INDEX	LETTER	MODIFICATION					DATE	NAME
PIECES	DENOMINATION					MATERIAL		
	TRANSPORTE					-		
 = 	 = $\frac{12,5}{6,3}$	NOT SPECIFIED TOLERANCES ISO - 2768 - m	SCALE 1:50		DATE	NAME	REPLACES	-
 = $\frac{3,2}{1,6}$	 = $\frac{0,8}{0,4}$			DRAWN	08/02/2019	I.Montero	REPLACED BY	-
MACHINE SERIE THC16				ISO 1101 	MODIFIED	08/02/2019	I.Montero	ARTICLE CODE
MAQ. Nº 180525		ORIGINAL DIN A3 	CHECKED	08/02/2019	I.Montero	-		
NAGEL			IBARMIA.				DRAWING NUMBER	
							TRANSPORTE-180525-2-01	